



**DESCRIPTION:** SA 180 is a hot applied, single component, elastically modified composition of asphalt cement, virgin synthetic polymer, recycled rubber, and other modifiers. The sealant contains no solvent, is pre-reacted and conforms to the requirements of the specification designated herein and exceeds the requirements of ASTM 5078.

**USE:** SA 180 is a moderate high viscosity pavement preservation sealant intended for highway, street and aviation applications for sealing longitudinal and transverse joints and random cracks in Asphalt or Concrete pavements where use of high levels of recycled material is desirable. Properly installed, SA 180 is an effective barrier against damage from debris and moisture infiltration into cracks and joints within regions experiencing moderate high and moderate low pavement temperatures.

**HEATING:** Sealant shall be heated in a hot-oil jacketed melter capable of constant mechanical agitation and equipped with a calibrated thermometer to monitor sealant temperature. Material shall be heated to and maintained at the Recommended Application Temperature during use. Material can be cooled and then reheated, but only if prolonged heating is avoided. Prolonged heating at or above Recommended Application Temperature may severely damage product. If overheating damage occurs, immediately drain machine completely and refill with new material.

**APPLICATION:** SA 180 is pre-reacted and can be applied immediately after heating to Recommended Application Temperature. With pavement temperature at 40°F (4°C) or higher, place material into clean, dry crack or prepared reservoir by means of a hand-held pot, wheeled push bander or wand applicator. Squeegee any excess sealant tight to pavement surface. Pavement may be warmed to 40°F (4°C) or higher with a Hot Air Lance.

**PROPERTIES of SA 180**

**When sampled and heated to maximum heating temperature in accordance with ASTM D-5167:**

<b>TEST</b>	<b>METHOD</b>	<b>SPECIFICATION</b>
Cone Penetration @ 77°F (25°C)	ASTM D5329	30 dmm minimum
Flow @ 140°F (60°C)	ASTM D5329	3.0 mm maximum
Resilience @ 77°F (25°C)	ASTM D5329	30% minimum
Asphalt Compatibility	ASTM D5329	Pass
Softening Point	ASTM D36	180°F (82°C) minimum
Ductility @ 77°F (25°C)	ASTM D113	30 cm minimum
Viscosity @400°F (204°C)	Brookfield	100 Poise maximum
Recommended Application Temperature	ASTM D5167	380 - 400°F (193 - 204°C)
Maximum Heating Temperature	ASTM D6690	400°F (204°C)

*\*Temperature of product is measured at pavement surface. Use highest Recommended Application Temperature in cool weather.*

*\*Prolonged heating at or above Recommended Application Temperature may severely damage product.*

**PACKAGING:** Material is packaged in cardboard boxes sized to accommodate a maximum of 40 lb (18.0 kg). Material contained in each box is wrapped in a quick melt liner which is dissolved and incorporated into the melted product. Standard packaging is 30 lb (13.6 kg) per box, palletized 75 boxes per pallet with an approximate net weight of 2,250 lb (1,021.0 kg). Pallets are moisture protected with a plastic wrapping and bound with a minimum of two layers of UV resistant stretch wrap.

**PERFORMANCE:** Temperature fluctuations, site conditions, surface preparation, traffic, installation technique, material selection, shape factor and surface treatment compatibility influence the effectiveness and useful life of Pavement Preservation treatments. Consider and monitor each element for optimum results. Purchaser and end user should determine applicability for use in their specific conditions.

**WARRANTY:** COMPLETE DETAILS ON REVERSE SIDE OF THIS DATA SHEET

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